

5pt
Kust
Work Order ID 66174 - 2

Monday, February 07, 2011 11:37:13 AM



PRELIMINARY ISSUE

Page 1

Item ID: D4155-1

Accept



Setup Start



Revision ID:

Item Name: Bar

Stop



Start Date: 2/8/2011 Start Qty: 800

Required Date: 2/22/2011 Req'd Qty: 800



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *MLF*

Date: 11-02-07 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4155

A Prelim PBT BPT

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg

Dwg Rev:

Prog Rev:

2-Deburr if necessary

Melting Conv.

110

QC 2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

11/04/06

(6)

11/04/12

(6)

Work Order ID 66174

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Page 2

Item ID: D4155-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bar

Start Date: 2/8/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 2/22/2011 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

160

Identify as per dwg & Stock Location. *W/A*

0.00



Packaging

Memo

0.00

Packaging

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE 11-24-06

RELEASED

AUTH *✓*

DATE 11-04-13

PER RELEASED BY B.

11/4/13

MF

11-04-13

Picklist Print

Monday, February 07, 2011 11:37:10 AM

Page 1

Work Order ID: 66174

Parent Item: D4155-1

Parent Item Name: Bar



Start Date: 2/8/2011

Required Date: 2/22/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.08.03 new issue DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.500X012.000		Purchased	No			100	f	20.9410	1.27	10.69474			



304 BAR .500 X 12.00

Location

Loc Qty

Loc Code

MAT

18

116061

18

MA153

2.941

112778

2.941

M304 B0.500 X.250

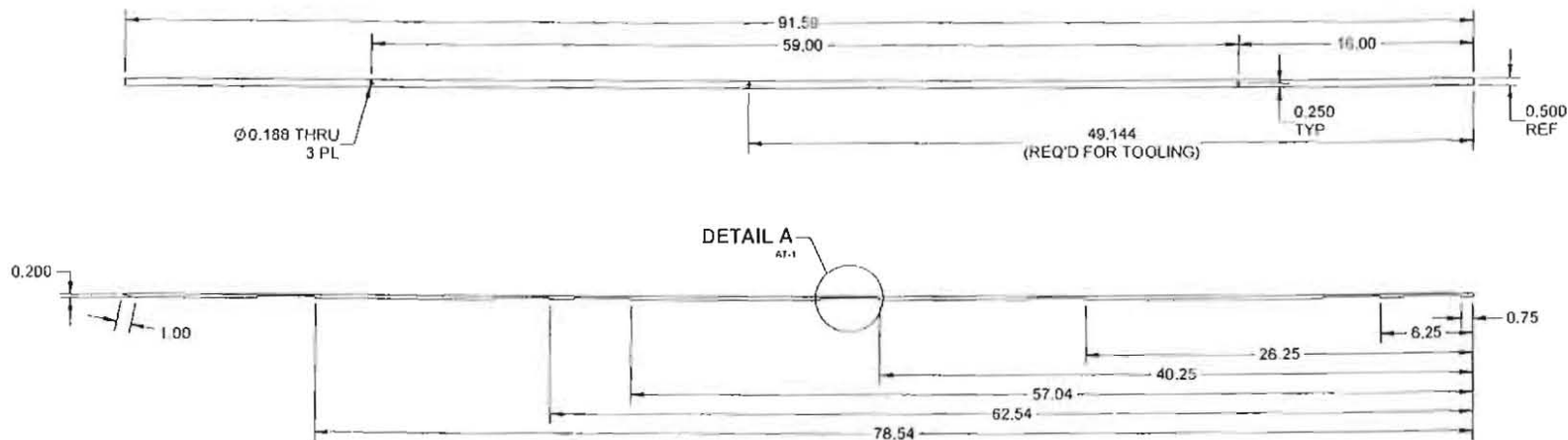
M117176

40'

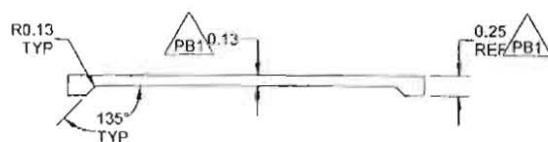
11/04/07

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	10.10.08	New Issue	KJ	



D4155-1 BAR



DETAIL A
TYP

NOTES:

- 1) MATERIAL : AISI 304/316 STAINLESS STEEL BAR, 0.25 THICK X 0.50 WIDE PER ASTM A276 OR ASTM A240
REF. DART SPEC. M304B0.250X00.500
- 2) FINISH : NONE
- 3) TOLERANCES : PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS : INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES : 0.005 TO 0.010 MAX
- 6) IDENTIFICATION : NONE
- 7) WEIGHT : 2.16 lbs



PRELIMINARY ISSUE

11.04.05

PB1	CHANGED MANUFACTURING PROCESS. MATERIAL WAS 0.50 THICK (A6-1); 0.25 REF WAS 0.25 (B6-1); 0.13 WAS 0.08 (B7-1)	MB	11.04.05
A	NEW ISSUE	SC	10.07.02
REV.	DESCRIPTION	BY	DATE
DESIGN	SC		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.04.05		
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